

Customer: R - Tek Manufacturing Limited
Unit 1
Hamiltownsbawn Industrial Estate
Armagh
County Armagh
BT60 1HW

SATRA Ref: FLO0182952/1009/2

Report Date: 20 April 2010

Samples received: 1 March 2010

Contact: Peadar Hurson

TECHNICAL SERVICES REPORT

Subject: Testing of materials to BS EN 433:1994

Your reference:

Conditions of Issue:

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Report signed by: Jacqueline Glasspool
Position: Business area manager
Department: Flooring

RESIDUAL INDENTATION ACCORDING TO BS EN 433: 1994

As requested by R – Tek Manufacturing Limited, we have assessed the samples of floor coverings submitted against the requirements stipulated BS EN 649: 1997, as detailed below.

SAMPLE SUBMITTED

Reference: 7mm Textured, 5mm Studded, 5mm Slate
Description: Profiled PVC floor covering
Colour: Black, Grey
Appearance:



7mm Textured



5mm Studded



5mm Slate

Date received: 1st March 2010
Testing completed: 31st March 2010
Testing conducted by: Mandy De Wet

TESTS CARRIED OUT

- BS EN 433: 1994 - Resilient floor coverings - Determination of residual indentation of static loading.⁽¹⁾

Note(s):

- 1) The results have been assessed in accordance with BS EN 649: 1997, Resilient floor coverings – Homogenous and heterogeneous polyvinyl chloride floor coverings – Specification.

RESULTS

Tabulated below is the overall average result for the property assessed according to guidelines set out in BS EN 649: 1997.

Table 1. Residual Indentation assessment according to BS EN 433.

Sample	Test method	Property	Requirements	Results (mm)(2dp)
7mm Textured	BS EN 433: 1994	<i>Residual Indentation (after static loading)</i>	Average value $\leq 0.10\text{mm}$	0.06
5mm Studded	BS EN 433: 1994	<i>Residual Indentation (after static loading)</i>	Average value $\leq 0.10\text{mm}$	0.07
5mm Slate	BS EN 433:1994	<i>Residual Indentation (after static loading)</i>	Average value $\leq 0.10\text{mm}$	0.11

See appendix 1.0 for raw data.

COMMENTS

BS EN 433: 1994 Residual Indentation.

The method of tests determines the residual indentation produced in a resilient floor covering after the application and removal of a constant load. Two measurements were made to determine the difference between the initial thickness and the thickness measured 150 minutes after removal of the specified load. Three specimens have been tested to calculate the mean value for residual indentation. The specification requires a maximum compression of 0.10 mm after 150 minutes removal of the specified load.

CONCLUSION

The samples referenced as “7mm Textured” and “5mm Studded” demonstrated a residual indentation of 0.06 mm and 0.07mm respectively. The samples submitted have therefore been able to satisfy the requirements set out in BS EN 649: 1997 – Specification.

The sample referenced “5mm Slate” demonstrated a residual indentation of 0.11mm therefore failing to meet the requirements set out in BS EN 649:1997 – Specification.

Appendix 1.0

7mm Textured

Sample reference	Initial thickness (mm)	Thickness after 150 minutes load (mm)	Thickness after 150minutes recovery (mm)	Residual indentation (mm)	Average residual indentation (mm)
A	6.985	6.440	6.933	0.052	0.061
B	6.924	6.481	6.858	0.066	
C	6.989	6.481	6.924	0.065	

5mm Studded

Sample reference	Initial thickness (mm)	Thickness after 150 minutes load (mm)	Thickness after 150minutes recovery (mm)	Residual indentation (mm)	Average residual indentation (mm)
A	4.816	4.300	4.763	0.053	0.073
B	4.790	4.066	4.704	0.086	
C	4.800	4.015	4.721	0.079	

5mm Slate

Sample reference	Initial thickness (mm)	Thickness after 150 minutes load (mm)	Thickness after 150minutes recovery (mm)	Residual indentation (mm)	Average residual indentation (mm)
A	5.612	4.871	5.462	0.0150	0.112
B	5.790	5.170	5.706	0.084	
C	5.581	4.864	5.480	0.101	

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Issue Date: 1st October 2009